



M*CARBO Grand Power Stribog Trigger Spring Kit



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Step 1: Clear your Firearm - Check the chamber, bolt face and magazine well.



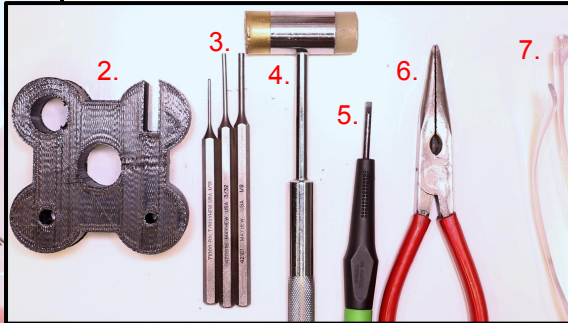
Step 3: Start by Tapping out the Two Takedown Pins on the Lower Half.



Step 2: Gather parts and tools needed for Installation.

1. Grand Power Stribog Trigger Spring Kit
2. Bench Block
3. 1/8" 3/32" and 1/16" Punches
4. Hammer
5. Micro-Tip Flathead Screwdriver
6. Needle-Nose Pliers
7. Eye Protection

Step 4: Set up on the Bench Block and use any Punch and a Hammer to tap out the Pins most of the way





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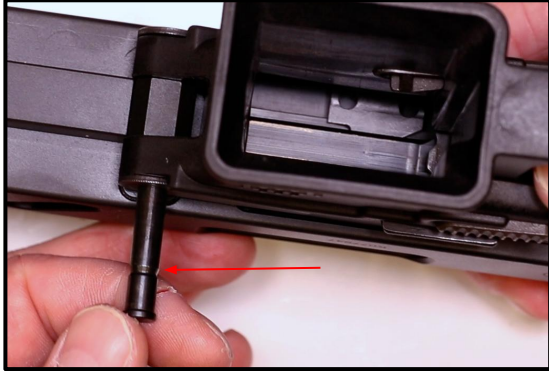


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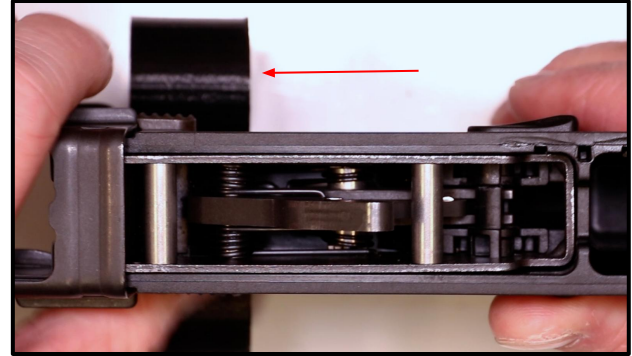
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Step 5: Pull out the Pins until you hear the Snap of the Spring Engaging.



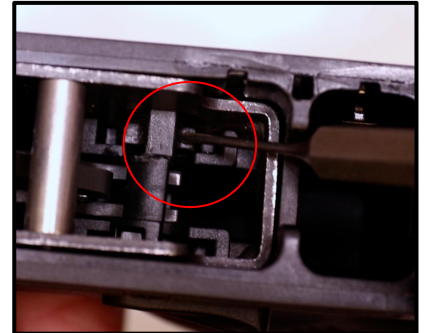
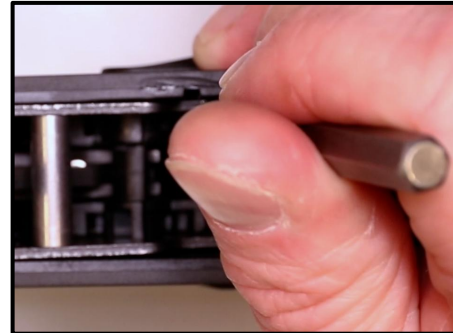
Step 7: Set your Bench Block up Vertically and Align the Lower Half on it. Be sure to lock back your Hammer and set your Safety Selector to Safe.



Step 6: Pull off the Lower Half of the Firearm.



Step 8: Start with the Right Side Safety Selector. Locate the Small Detent with your Punch and Push down on it (you should feel springiness).





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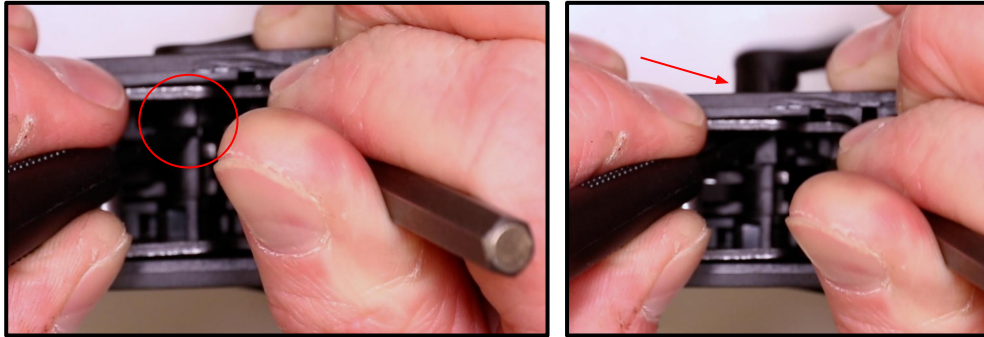


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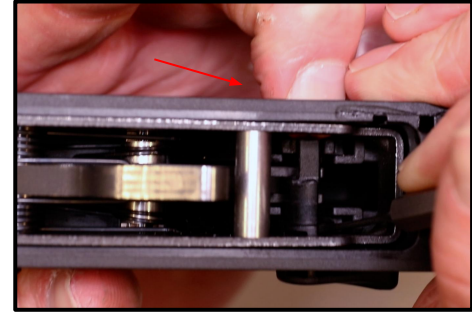
Step 9: Still Pushing down on the Detent, Use your Micro-Tip to pop out the Right Safety Selector.



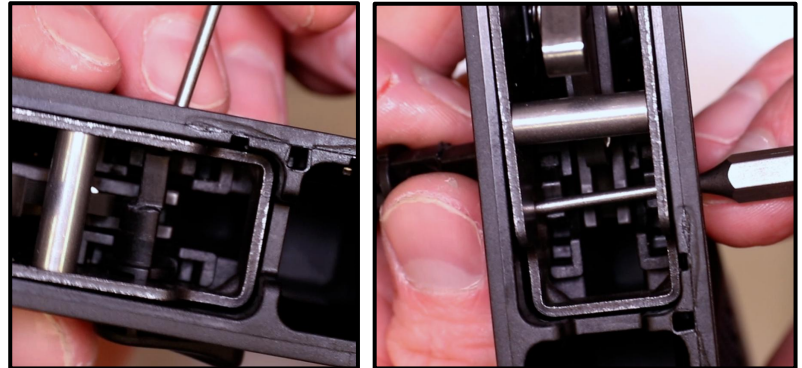
Step 10: Use your Punch to press down on the Detent on the other side. You'll Notice you can only push down so much before your Punch starts Impacting.



Step 11: Start Pushing the Left Safety Selector from the Other Side with your Finger.



Step 12: Use your 3/32" Punch to Follow Through and Push out the Safety Selector.





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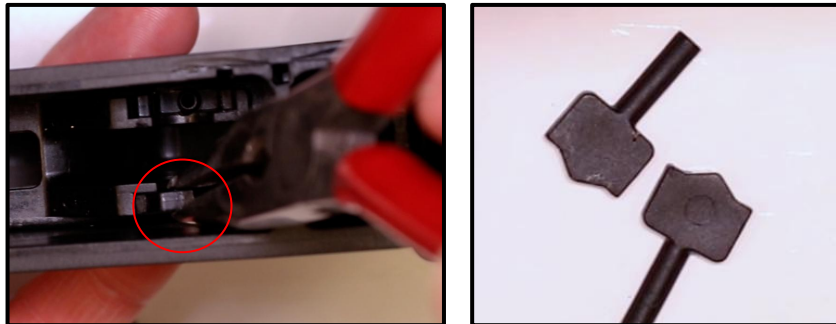
Step 13: Remove the Trigger Group by Pushing Up on the Trigger and slowly Pull out the whole Assembly.



Step 15: Set your Trigger Assembly on your Bench Block. Release your Hammer and use your 1/8" Punch to Push out the Hammer Hinge Pin.



Step 14: Use your Needle-Nose Pliers to Remove the Two Detents from the Frame.



Step 16: Remove the Hammer and Hammer Spring.





M*CARBO Grand Power Stribog Trigger Spring Kit



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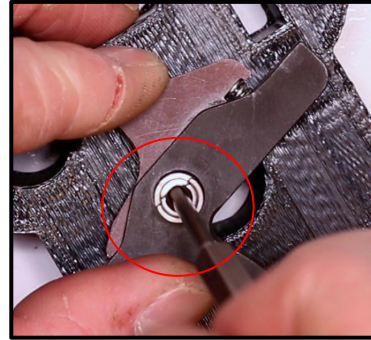
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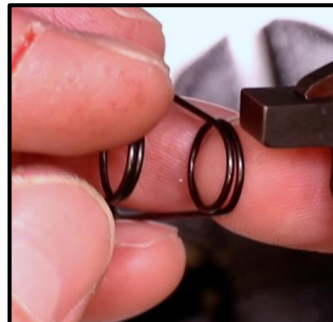
Step 17: Push out the Trigger Hinge Pin with your Punch and Remove the Trigger



Step 19: Use your 1/8" Punch (or a 3/16" Roll Pin Punch) to Push out the Trigger Bushing. Grab the Inner Edge of the Bushing and Push Through.



Step 18: Use your Micro-Tip to remove the Trigger Return Spring. You may need to bend the Spring a bit to free it on each side.



Step 20: Remove the Disconnecter and Disconnecter Spring.





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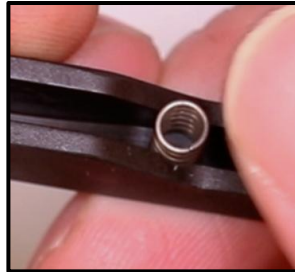
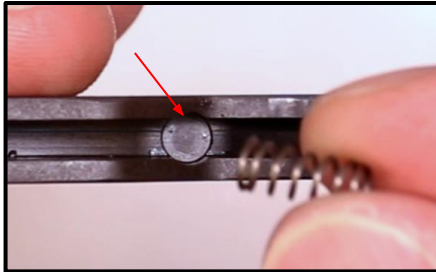
Step 21: Open up your M*CARBO Grand Power Stribog Trigger Spring Kit.



Step 23: Re-Insert the Disconnecter. Make sure the Spring locates in the small Cutout on the Disconnecter.



Step 22: Insert the new Disconnecter Spring into the small Divot.



Step 24: Compress the Disconnecter and Insert one side of the Bushing into the hole (It can be inserted either side first).





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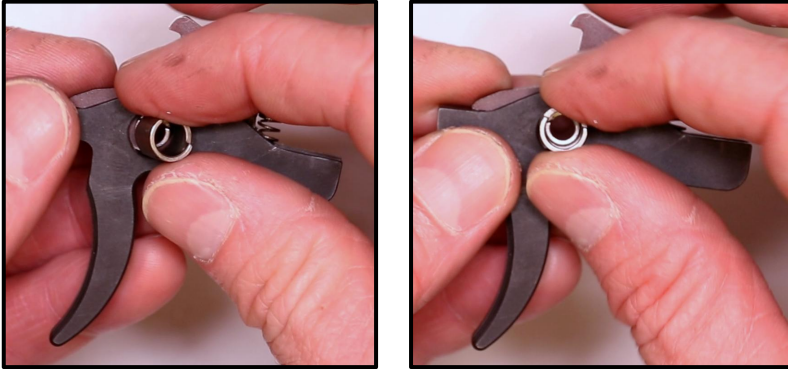


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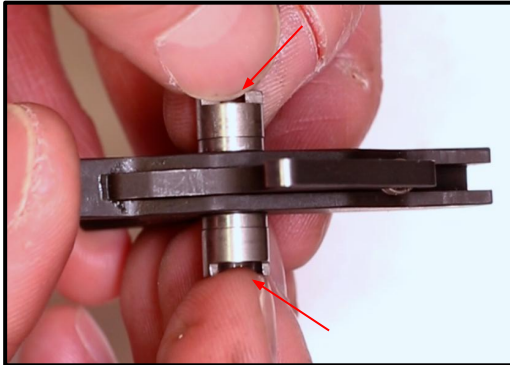
Step 25: Slide on the other piece of the Bushing.



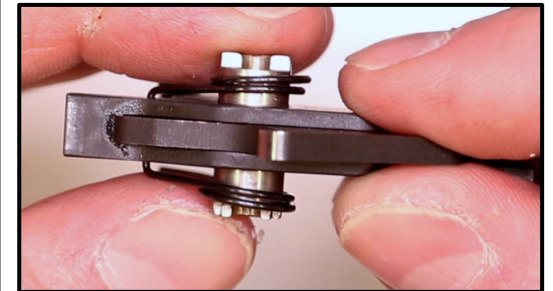
Step 27: Compress the Disconnecter and push the Brushing down on the Table to push it all the way in. Make sure all the holes are lined up.



Step 26: Line up the Flats on each side of the Bushing.



Step 28: Re-Attach your Trigger Return Spring. Make sure both loops of the Spring Seat on the ends of the Bushing.





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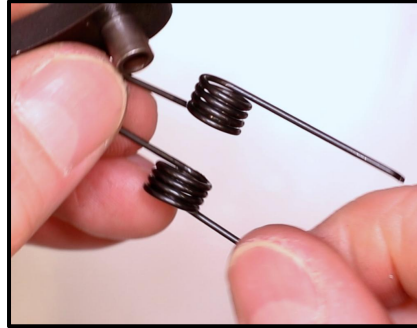
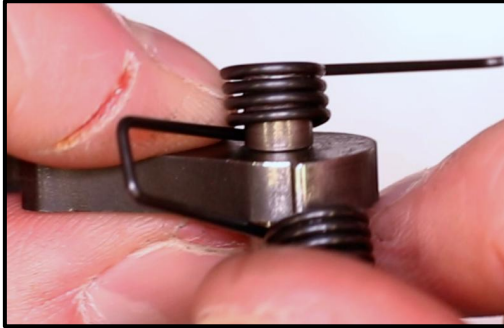


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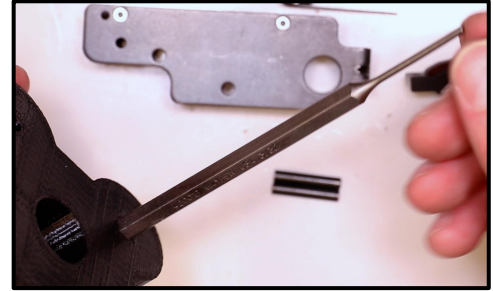
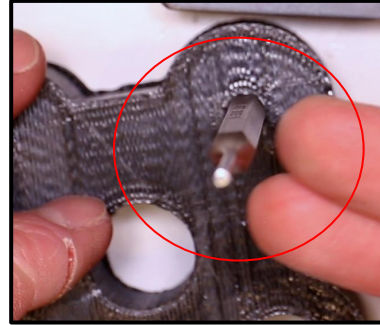
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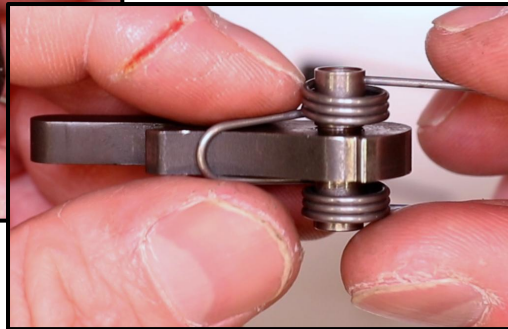
Step 29: Grab your Hammer and Pry off the Hammer Spring



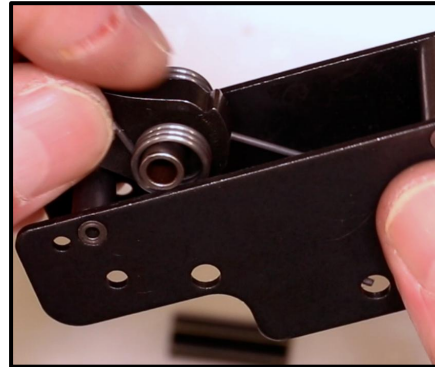
Step 31: Grab your Bench Block. Stick your 3/32" Punch in one of the Corner Holes. This will act as a set of third hands.



Step 30: Grab your New Hammer Spring and get each loop to Grab.



Step 32: Drop your Hammer into position in the Trigger Housing.





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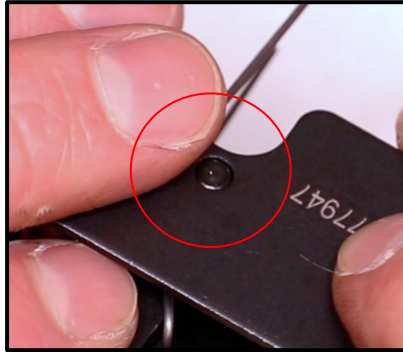


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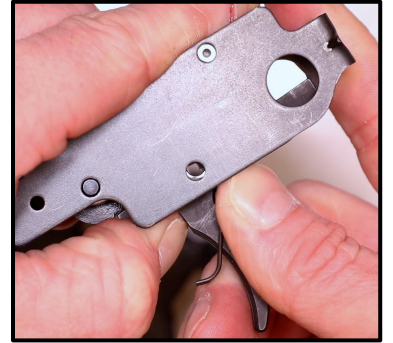
Step 33: Insert the Hammer Hinge Pin all the way through. Make sure it's Flush on both sides.



Step 34: Position the Legs of the Hammer Spring in the Flats on the Trigger.



Step 35: Slowly Compress the Trigger Assembly into the Housing.



Step 36: Insert the Punch (the one in your Bench Block) through the Hole in the Trigger.





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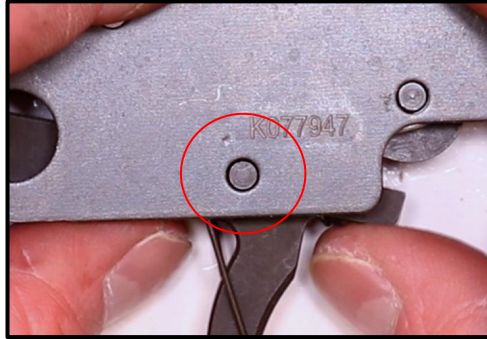


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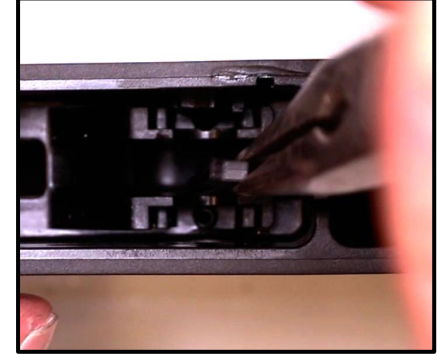
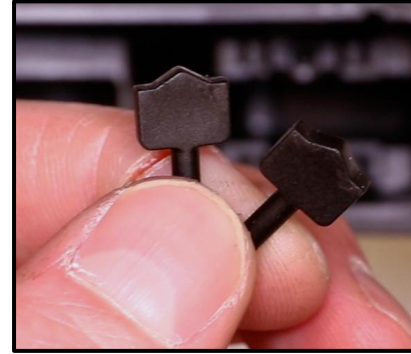
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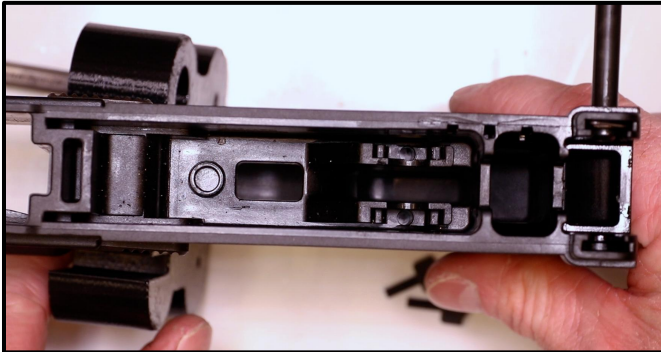
Step 37: Use your Trigger Hinge Pin to chase out and replace the Punch.
Maneuver the Pin until it gets all the way through.



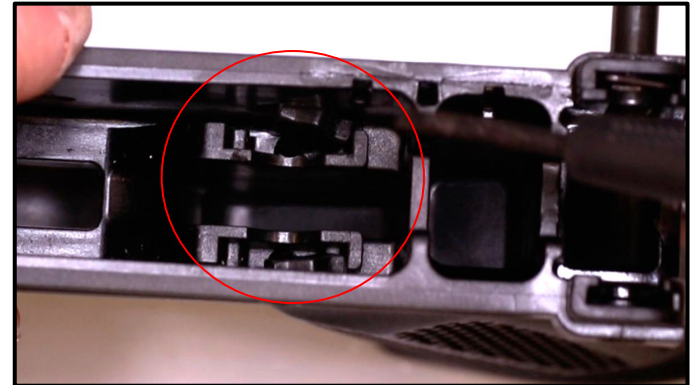
Step 39: Use your Needle-Nose Pliers to drop in the Two Detents.



Step 38: Grab your Lower Frame and set your Bench Block Vertically.



Step 40: Get the Detents aligned in Position (they will be a little flimsy).





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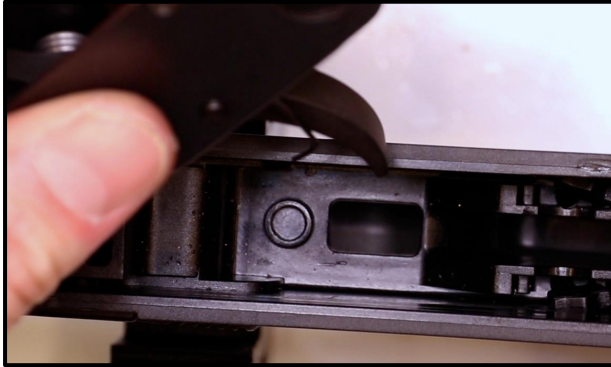


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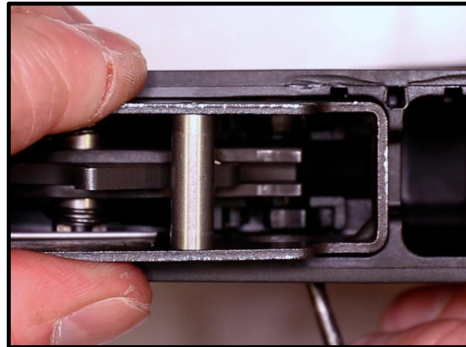
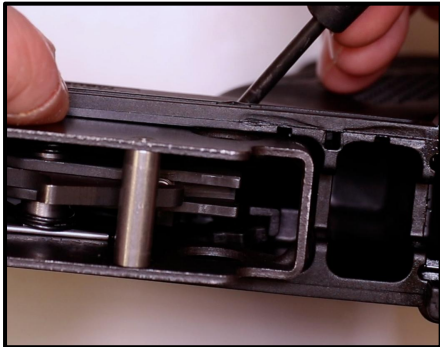
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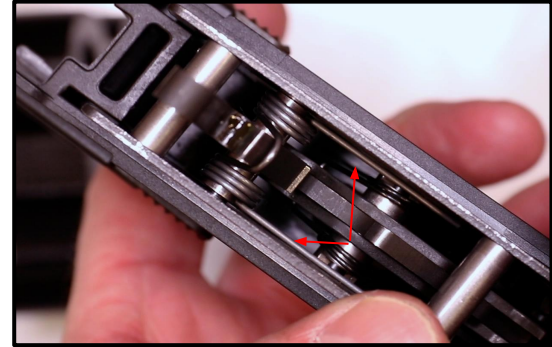
Step 41: Grab the Trigger Group and slide the Trigger into the Lower Frame.



Step 42: As you slide the Trigger Group down into the Frame, use your Micro-Tip to push the Detents towards the inner portion of the Housing.



Step 43: Make sure the legs of the Trigger Return Spring line up with the Floor of the Lower Frame.



Step 44: Push down on the Back of the Trigger Assembly near the Detents until it snaps into place, then compress the rest of the Assembly into the Frame.





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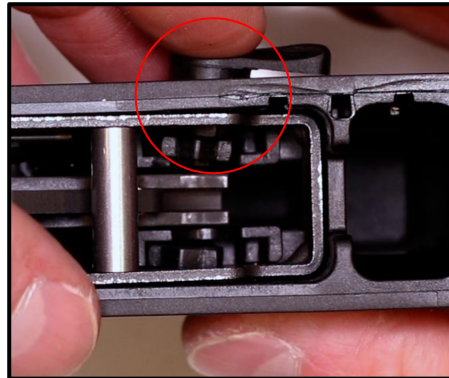
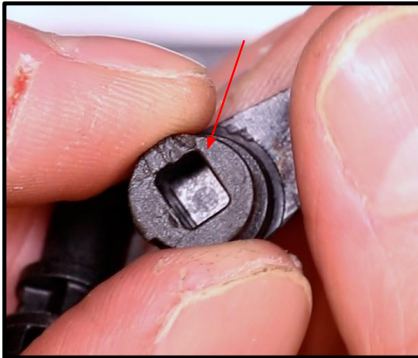
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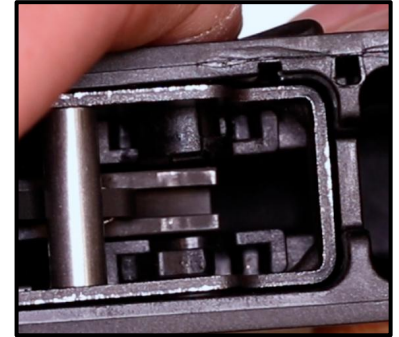
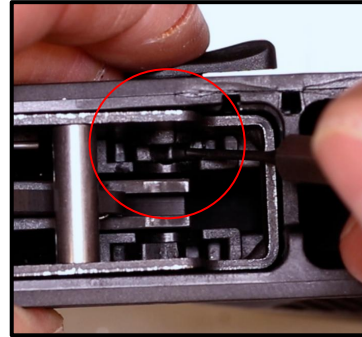
Step 45: Flip the Bolt Stop over.



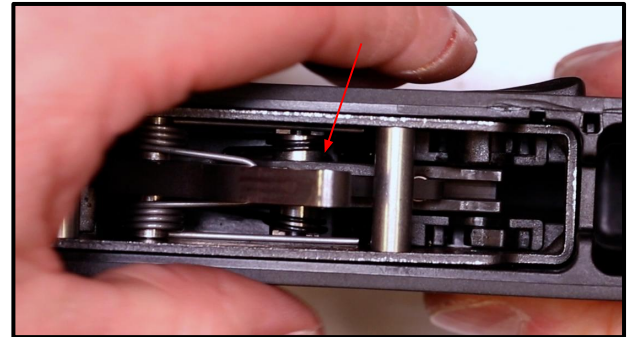
Step 46: Take the Shorter Selector Switch and get it started on the Right Side.



Step 47: Use your 1/16" Punch to Push down on the Right Side Detent and Snap the Selector into Place.



Step 48: Lock your Hammer back before the next step.





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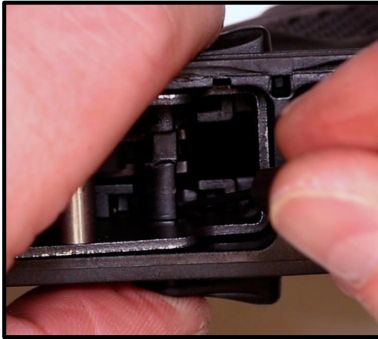
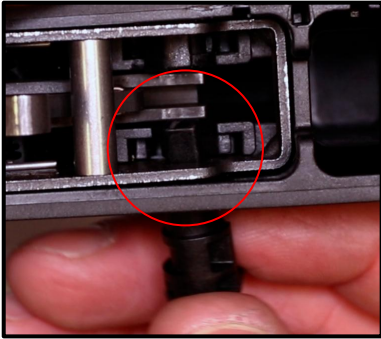


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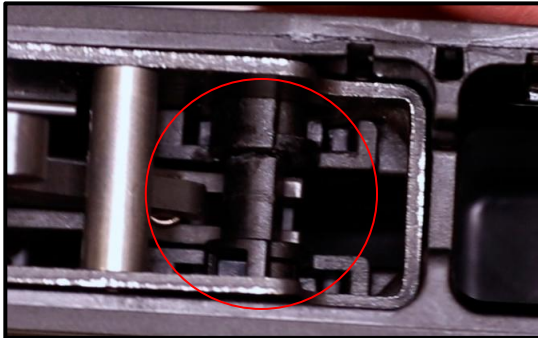
Step 49: Take the Larger Safety Selector Switch and Shimmy it into place. Again use your Punch to push down on the Detent and make Clearance.



Step 51: Grab your Upper Frame. Identify the small Spring Leg sticking out. This leg will line up with the Bolt Stop Lever.



Step 50: Snap each side of the Safety Selector Switch together. Make sure it functions.



Step 52: Get the Front Lugs of the Lower Frame lined up and Located.





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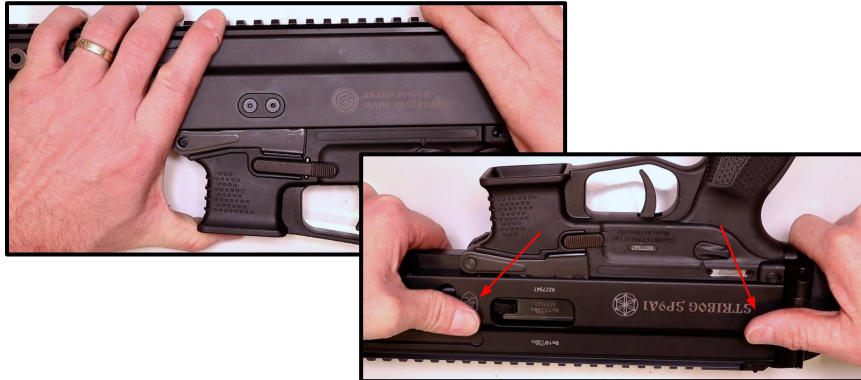
Step 53: Compress the Lower Frame the rest of the way into the Upper Frame.



Step 55: Perform a Function Check. Test your Safety, Trigger, and Trigger Reset.



Step 54: Push down on the table to get the Takedown Pins back in place.



Step 56: You're all set! Happy Shooting!

